

SYMBOLS AND TERMS

F4™, F3.5™ and F3™ - Vision F-series fabrics

Vision F-series fabrics are a new generation of moisture permeable and waterproof fabrics that have innovative features using micro fibre technology and high-density fabric weaving technology. Look at our hang tags and stickers on our garments. There have long been too many myths surrounding breathability. If you have tried several types of garments you know that the myth and the reality do not always match. **All waders and wading jackets.**



Ultra technology

These new-era waders have been made with ultrasonic welding technology, which joins fabrics without any stitch holes. This enables extremely light waders with durable non-bulky seams (although they are naturally taped inside for extra strength). **Scout and Kura waders.**



37.5® Technology

37.5® Technology works with your body to balance heat and moisture, creating a personally regulated microclimate of comfort. Hydrophilic active particles attract water molecules even in the vapour stage. They absorb the body's IR energy giving water a reason to leave the particle. Active particles add an immense amount of surface area to the fabric and this allows fabric to evaporate more water exponentially faster. **Scout waders.**



Double sealed seam

In order to guarantee the waterproofness, we are double securing the seams in some of our waders. It might be done with either taping the seam twice or with some other means, such as with ultrasonic welding plus a tape. **Scout, Ikon family and Kura waders.**



Multi-layer construction

Widely used approach in wader designs. The lower part of the waders has more layers than the upper part. More layers will provide better durability but will reduce breathability somewhat (**Ikon waders**). In the Ultra family waders (**Scout and Kura**), the same effect has been achieved by making the lower part more durable by using more tightly woven fabrics.



NoSeam™ - leg cut

All our waders have our developed NoSeam™ leg cut that totally eliminates critical vertical seams inside the lower leg part. This cut also keeps most of the loose fabric outside the leg making these waders twice as hardwearing. **All waders.**

Riri® Storm™

Storm™ front zipper makes getting in and out of the wader much easier as well as being handy when nature calls! They are guaranteed to be waterproof and made in Switzerland by RIRI®. **Ikon Zip waders.**



Riri® Aqua Zip®

Aqua Zip® zipper is highly water resistant. Made in Switzerland by RIRI®. **Opas 3P Jacket.**



YKK® Aquaseal®

AQUASEAL® zipper from YKK is perfect to be used in waders. Combining VISLON® technology with a new innovative seal between the zipper elements, AQUASEAL® allows a smooth and easy operation. Waterproof if and only if when closed properly. **Scout waders.**



YKK® Aquaguard®

YKK® Aquaguard® zippers provide water resistant protection thanks to their PU-coating. These zippers slide easily and are widely used as the main zippers for jackets and pockets. As they are also highly wind proof they allow a technical and sleek looking finish on your garment without extra storm flaps. **Ikon, Kura and Havu waders. Opas, Atom and Kura jackets.**



Fabric info sticker

The information tag. Tells you all the information you need about the used fabrics. Includes the following info: country of origin, fabric description, fiber content, dye/print method, coating/laminate description, breathability, waterproofness, yarn, density and weight. **All waders and wading jackets.**

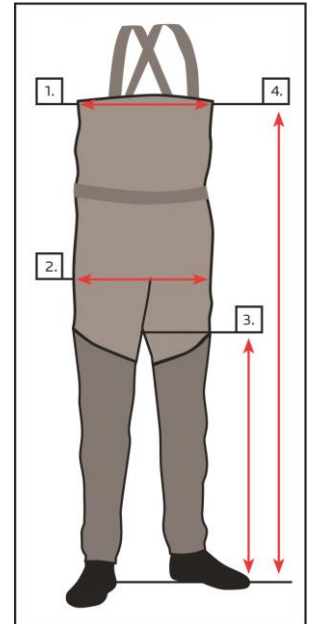


HOW TO CHOOSE THE CORRECT SIZE?

It is important to have the right size of waders to get their maximum performance. For example, if your waders are too small it will stress the seams too much and create a great risk of leakage. The first step in choosing is to find out your type of waders. We have grouped them for Standard, King, Long and Short sizes. If you are of average build, start with Standard sizes. For slimmer and taller builds try Long and for heavier builds use King sizes.

SPECIAL SIZE TABLE FOR HEAVY HAVU WADERS (in cm):

MODEL	STANDARD					LONG	KING			SHORT		
SIZE	S	M	L	XL	XXL	ML	LL	MK	LK	MS	LS	
Chest	112	117	124	131	139	117	124	124	131	117	124	
Inseam	89	94	97	99	100	98	100	94	97	89	94	
Outseam	143	147	151	156	160	152	157	147	151	143	147	
Sock length	27	28	29	30	32	29	30	28	29	28	29	



SIZE TABLE FOR VISION WADERS IN GENERAL (in cm). SEE PICTURE ON RIGHT.

MODEL	STANDARD						LONG			KING			SHORT		
SIZE	XS	S	M	L	XL	XXL	ML	LL	XLL	MK	LK	XLK	MS	LS	XLS
1.Chest	107	112	117	127	132	140	117	127	132	132	140	147	117	127	132
2.Walst	104	109	114	124	130	137	114	124	130	127	134	142	114	124	130
3.Inseam	81	86	89	93	94	97	95	98	100	89	93	95	86	89	93
4.Outseam	135	141	145	150	154	159	152	157	163	145	150	155	142	146	151
Sock length	25	26	28	29	30	32	28	29	30	28	29	30	28	28	29